

Stapling System

Model Stapling Head A 20 and B 36 pneumatic

Complete stapling respectively nailing units to be used in special devices.
Stapling or nailing in any position possible.

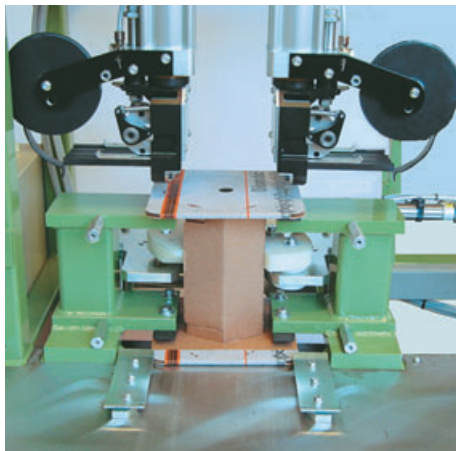
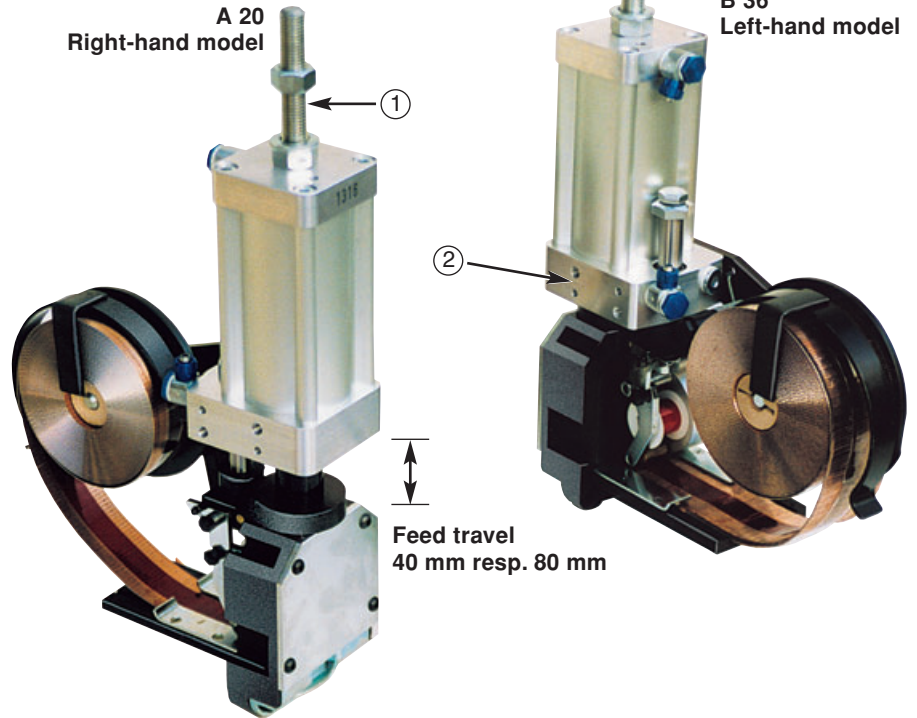
Staples onto a clinching anvil.
Fixed by a centring pin M16 ①
or by threaded bores in the side of the cylinder bottom M 8 ②.
Feed travel up to 40 (or 80) mm
without any additional cylinder and control functions.

Optional supplementary equipment with sensors:

1. query stapling head position: initial position
2. staple reserve
3. staple outlet control
4. end of staple coil

A 20
Right-hand model

B 36
Left-hand model



Stapling Machine B 36

With each 2 stapling heads B 36-60 above and below. 6 stapling operations at the top and bottom on cardboard bobbins. 12 automatic stapling operations.

Stapling Machine A 20

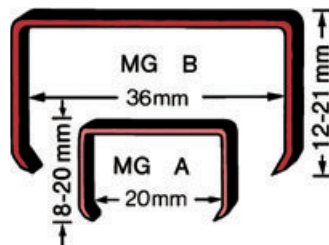
6 staple operations simultaneously.
Stapling an insert base into a solid board sleeve.



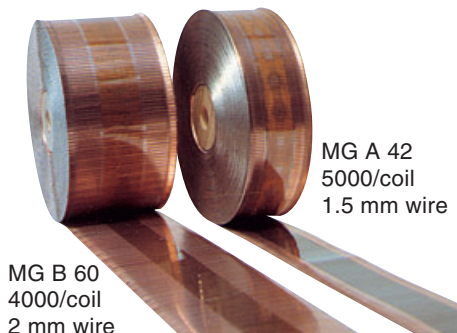
Head Model	Crown-size	Staples per coil	Leg length mm
A 20	20 mm	5000	7.5 - 20
B 36	36 mm	4000	12 - 21

Height feed travel max. 40 mm: 328 mm
max. 80 mm (without fastening bolt): 368 mm
Length including staple coil: 272 mm
Width of stapling heads: 108 mm
Air pressure: 4 - 6 bars
Weight at 40 mm feed travel: 7.34 kg
at 80 mm feed travel: 7.72 kg

Available as left or right-hand model.
For different staples different version of stapling heads.



Reloading time for 1 coil: less than 1 minute



Stapling Machine B 36

Stapling device with 3 linear moveable stapling heads.

Stapling cardboard sleeves onto carton flaps for use as a carton pallet.

Up to 32 automatic stapling operations.

With SPS control unit.

